



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA3-2-OH
Job Sheet 177404



Part No: SWA3-2-OH

Job Qty: 1 ea

Part Name: Electric Swivel 3,000 lb Safe Work Load (1,360 kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/10/18

Job Tracking No: RA300

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Return

Description: SN: CNAM1059-11

Note: O&OPM-SWA3 Rev.3 IPP REV:A 18.04.19 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea		5/24/18	0.00	0.00	Start Up Small Fab-4		SB AP SB
110	Small Fab	1 pcs		5/24/18	0.00	1.00	Small Fab-9		
120	QC	1 pcs		5/24/18	0.00	0.00	QC5		
130	Customer Acceptance	1 pcs		5/24/18	0.00	0.00			
150	Outsource	1 pcs		5/24/18	0.00	0.00			
160	Packaging	1 pcs		5/24/18	0.00	1.00	Packaging2		
200	QC	1 pcs		5/24/18	0.00	0.00	QC6		
210	Small Fab	1 pcs		5/24/18	0.00	0.00			
220	QC	1 pcs		5/24/18	0.00	0.00	QC5		
230	DC	1 pcs		5/24/18	0.00	0.00	DC		
240	Packaging	1 pcs		5/24/18	0.00	0.00	Packaging3-2		
250	QC21-FG	1 Ea		5/24/18	0.00	0.00	QC21		

Part Op 110 - RA: TEST ASSEMBLY. DISASSEMBLE ASSEMBLY. INSPECT DAMAGE PART.

Descriptions: 210 - RE-ASSEMBLE. ***All assembly to be done in accordance with manual*** TEST ASSEMBLY.

230 - Photocopy blue file O&OPM-SWA3 Rev.3

JUN 05 2018



Container No: S070321



Part: SWA3-2

Job No: 177404

Serial No/Batch: S070321

Revision: 3

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/10/10

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
SWA3-2-AR	Electric Swivel 3,000 lb Safe Work Load (1,360 Kg)	1 Ea (1 ea)	100-Start up Operation	
188-FPSS-832-3/8	Set Screw	1 Ea (1 ea)	210-Small Fab	
92210A303	Flat Socket Cap Screw	4 pcs (4 ea)	210-Small Fab	
EL-PLUG-F	3-Prong Female Spade Plug	1 Ea (1 ea)	210-Small Fab	
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	210-Small Fab	
EL314-SJTOW	3 Wire	6 ft (6 ea)	210-Small Fab	
SWA3-100	Upper End - Swa3 Swivel	1 Ea (1 ea)	210-Small Fab	
SWA3-200	Lower End	1 Ea (1 ea)	210-Small Fab	
SWA3-300	Wire Clamp	2 Ea (2 ea)	210-Small Fab	
SWA3-400	Button Head Screw	2 Ea (2 ea)	210-Small Fab	
SWA3-500	Connector Bushing-230	1 (1 ea)	210-Small Fab	
SWA3-600	O-Ring	1 Ea (1 ea)	210-Small Fab	
SWA3-700	Ball Bearing	32 Ea (32 ea)	210-Small Fab	
SWA6A-1900	Female Spade Terminal - 1/4"	4 Ea (4 ea)	210-Small Fab	
SWA6A-900A	Rotary Contact	1 pcs (1 ea)	210-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	SWA3-2	1	0	0
210-Small Fab	188-FPSS-832-3/8	1	95	0
	92210A303	4	64	0
	EL-PLUG-F	1	33	0
	EL-PLUG-M	1	56	0
	EL314-SJTOW	6	1,007	0
	SWA3-100	1	0	0
	SWA3-200	1	0	0
	SWA3-300	2	10	0
	SWA3-400	2	18	0
	SWA3-500	1	0	0
	SWA3-600	1	0	0
	SWA3-700	32	744	0
	SWA6A-1900	4	266	0
	SWA6A-900A	1	0	0

Part Specifications

Specifications could not be found.

Plex 5/10/18 11:39 AM Dart.Gagnon.Michelle

Inspection Sheet Complete RA300

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
C3-HC	03-2150-05	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S067113	Test only
SWA10A-2	AC10015	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S067112	Test only
SWA3-2	CNAM1059-11	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S067111	Test only
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: _____ 0

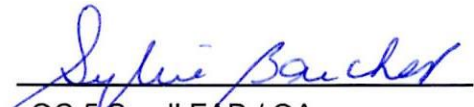
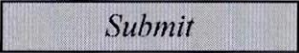
Date: 0-Jan-00 _____

Work Order 177 404

Customer _____

Number of Wires 2Date 2018 / 06 / 05Serial Number CNAM1059-11

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	3,000	Check for Conductivity against all wires.	- PASS
1	3,000	Check all wires for grounding against swivel body.	- PASS
1	1,500	Check for Conductivity against all wires.	- PASS
1	1,500	Check all wires for grounding against swivel body.	- PASS
1	750	Check for Conductivity against all wires.	- PASS
1	750	Check all wires for grounding against swivel body.	- PASS
1	0	Check for Conductivity against all wires.	- PASS
1	0	Check all wires for grounding against swivel body.	- PASS

Test Conducted By: ALAN PATRY
TechnicianSignature: 
QC 5 Small FAB / QASubmit

* THIS SWIVEL SHOWS SIGN OF WORN OUT INTERNAL PARTS. AN OVERHAUL IS RECOMMENDED.